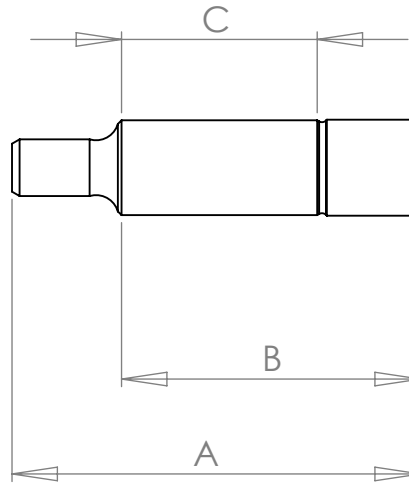
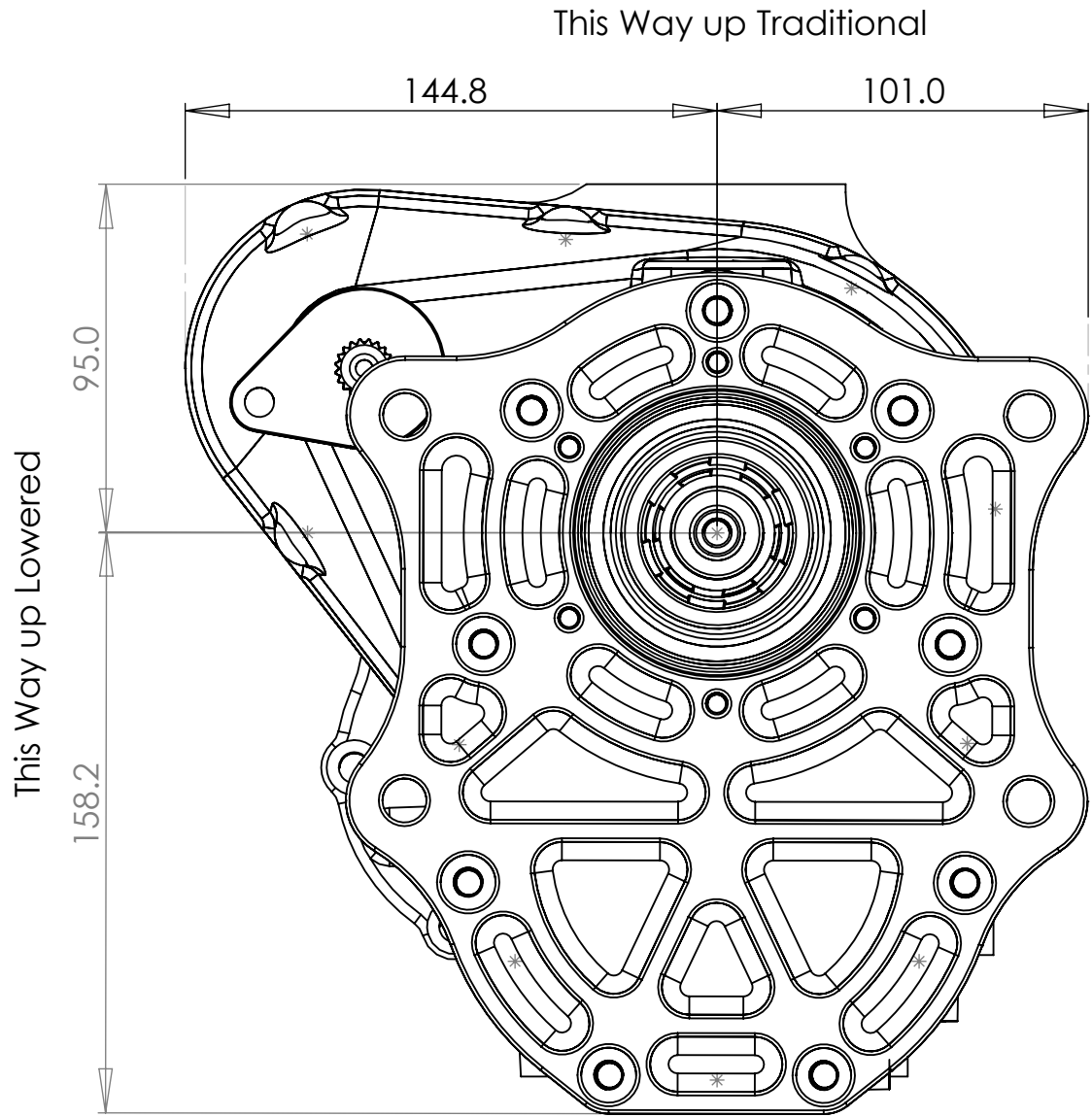


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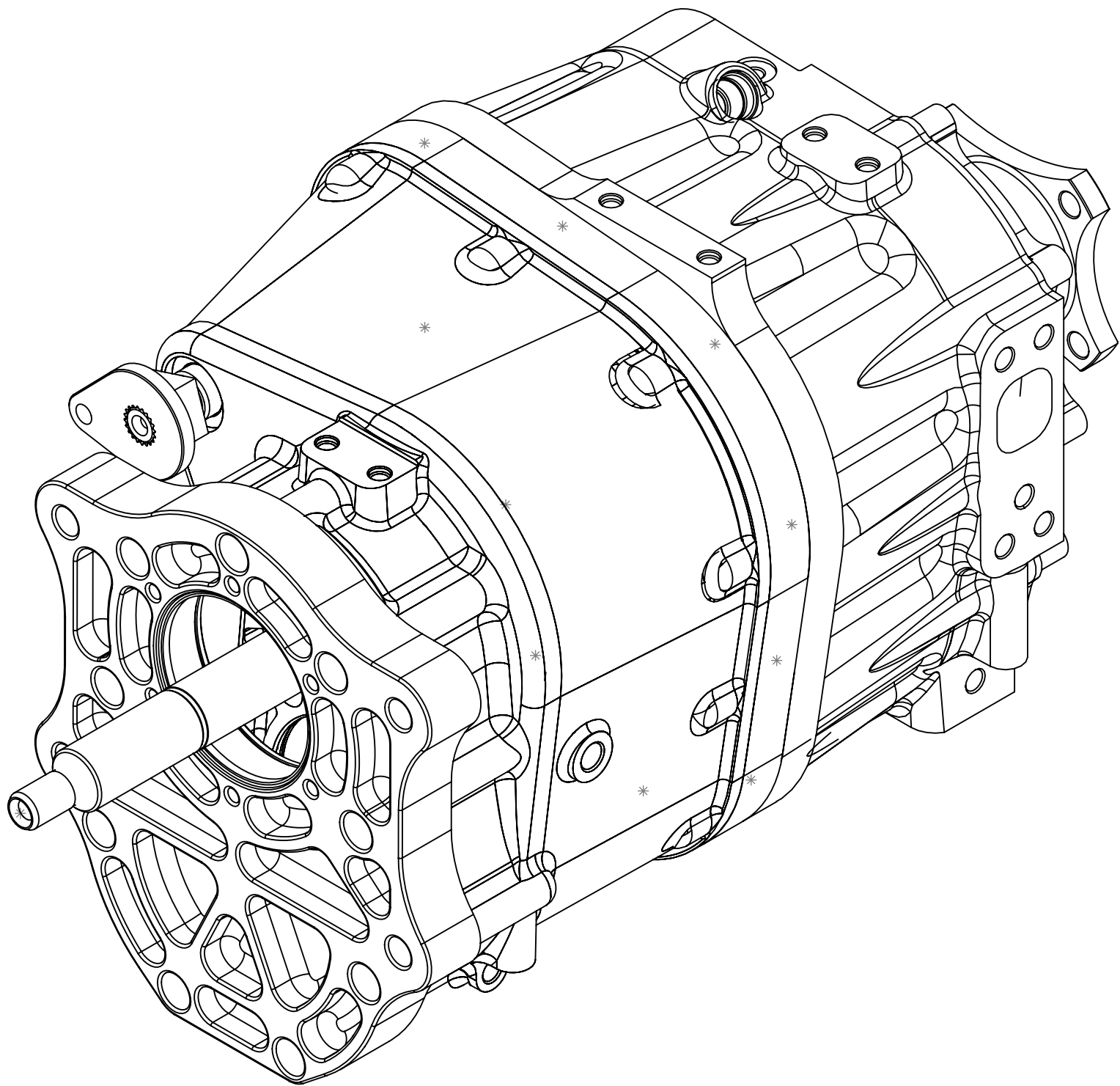
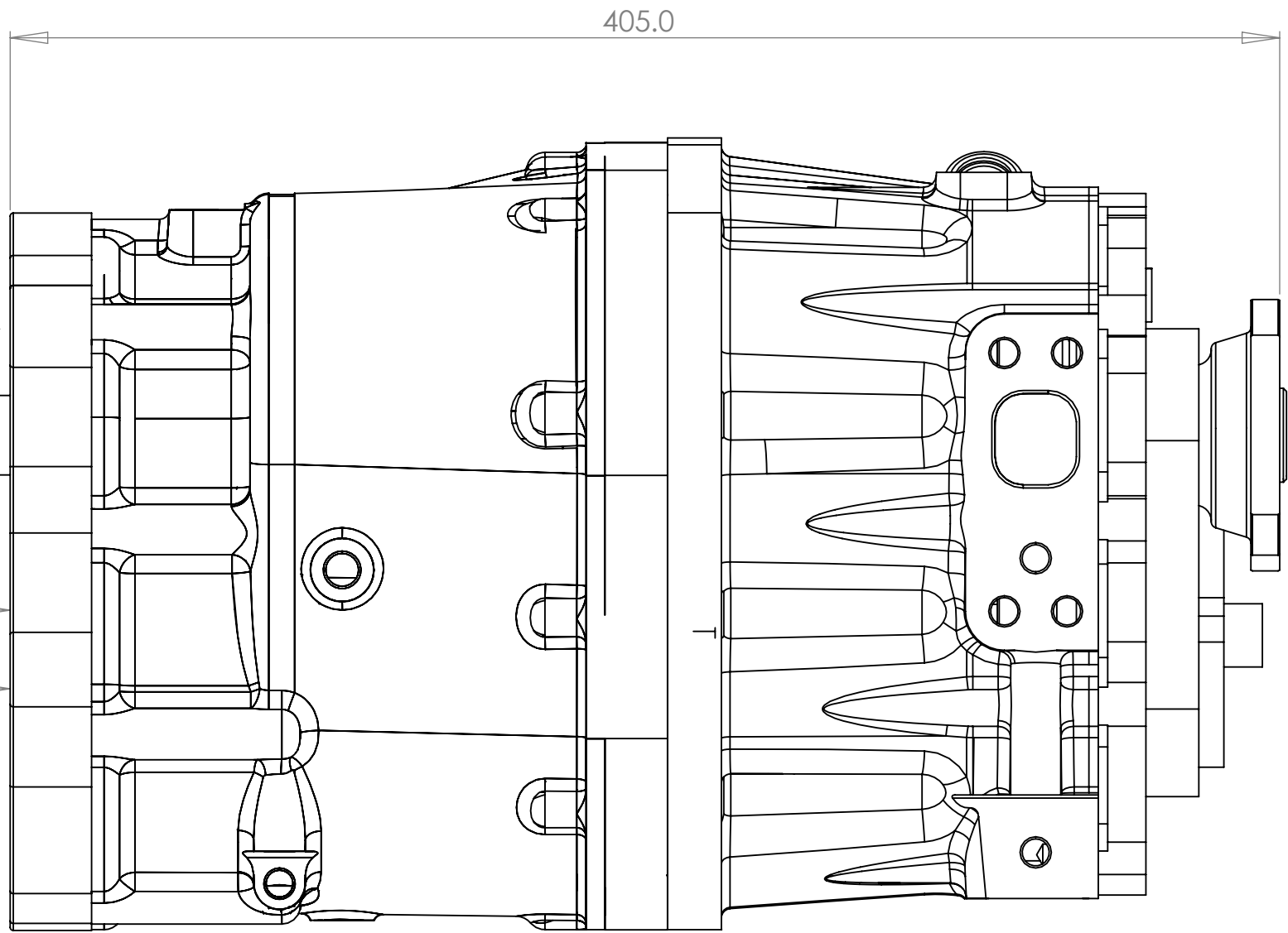


Stock Clutch Shaft Lengths

Type 1 Type 2

A 181.0 108.0
B 153.0 79.0
C 51.5 51.5

Both Inch 23 Spline
(23T 24/48DP 30Deg PA)



UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS

LIMITS

MACHINING	}	GENERAL	: 0.1
S.M. FABRICATIONS		2 Dec P1	: 0.05
COMPOSITES			
SAND CASTINGS			: 0.75
FORGING & DIE CASTINGS			: 0.25

SCREW THREADS	EXTERNAL	METRIC	6G
	INTERNAL	IMPERIAL	2B
		METRIC	6H
		IMPERIAL	2B

MAX SURFACE FINISHES

SPINNING	3.2um
DRILLING	1.6um
MILLING	1.6um
TURNING	1.6um
BORING	1.6um
REAMING	0.8um
GRINDING	0.4um
HONING	0.4um
POLISHING	0.2um

DEBUR AND BREAK SHARP EDGES.
ALL CASTINGS, FORGINGS AND
MOULDINGS TO BE FREE OF
POROSITY AND VOIDS. ALL PARTS
MUST BE FREE OF SCRATCHES AND
CRACKS

DJM

DJM RACE PREPARATION
UNIT 4, LEEN COURT
BOUGHTON INDUSTRIAL ESTATE SOUTH
OLLERTON
NOTTS. NG22 9ZD
TEL: 01623 836 503

DWG NO.

\$DRG No

ISS	MODIFICATION	INIT	DATE
0	NEW DRAWING		\$DATE

TITLE:

DB400 GEARBOX

FINISH:
\$FINISH

MATERIAL:
\$MATERIAL

WEIGHT:

DRN BY

EUAN

EUAN TOWART

A2

SCALE:1:2

SHEET 1 OF 1